

High Pressure  
High Temperature  
Nuclear Power Plants



VALVES *for*  
CRITICAL  
APPLICATIONS

[www.vastas.com](http://www.vastas.com)



Highest quality in product  
highest safety at facility

 **VASTAS**  
VALVES & ACTUATORS

# AT A GLANCE

## MISSION & VISION

Vastas is a Turkish company that designs, manufactures and repairs valves and actuators. It is mostly active in Gulf Countries & Turkic Republics. As one of the leading valve companies in Oil & Gas Pipelines, it is aligned at top 5 manufacturers in Europe for Valve & Actuator Combined System.

### **Establishment**

1945

### ► **Location**

Turkey

### ► **Capacity**

### ► **Personnel**

### ► **Focus**

Pipeline Valves

### ► **Product Line**

Gate, Ball, Check, Globe, Plug Valves & Actuators

### ► **Primary Industries**

Oil & Gas

Refining & Petrochemicals

Energy

High Pressure Water

### **Our Vision**

We aim to become one of the leading global brands, manufacturing industrial valve & actuators.

### **Our Mission**

With our commitment to future generations; our mission is to ensure a sustainable environment for all living kinds and update our values for the society.

### **Our Policy**

Vastas's Policy is to create optimum value from what is spend. To reward the time and men-power spent. To ensure the sustainability of the natural sources spent, to invest in the future of the community and environment.

As one of the first integrated management system builder in Turkey, Vastas was awarded with ISO 9001, ISO 14001, certificates. Now we aim to comply with SA8000's requirements and bring this standard to valve industry and its subcontractors in Turkey.

### **Our Values**

- Sustainable Life for All
- Transparency
- To bear yesterdays responsibility
- Be the best of today
- Serve the product of tomorrow
- Continuous development of quality
- Customer-focused services



**Here are five major rings of the chain that will carry us to the future;**

- Quality
- Health
- Safety
- Environment
- Social Responsibility

# CERTIFICATES

- ISO 9001 (*since 1997*)
- ISO 14001 (*since 2003*)
- ISO 45001 (*since 2003*)
- CE (*since 2002*)
- API 6D (*since 2003*)
- API 600 (*since 2006*)
- ASME U (*since 2016*)
- NACE (*since 2010*)
- ATEX (*since 2010*)
- SIL 2-3 (*since 2015*)
- NDK Certificate (*since 2024*)



## Planned:

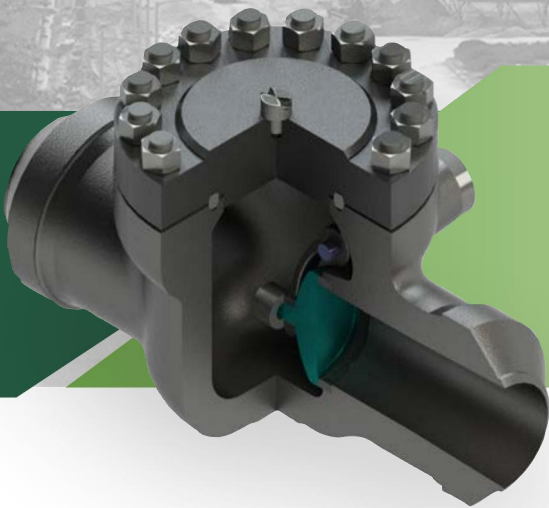
- ASME N
- NQA-1
- NPT
- NB-NR
- NV
- OIT



# PRODUCT LINE *for* NUCLEAR POWER PLANTS

## CHECK VALVES

### Swing Check Type



#### Design Standards

ASME Section III ASME B16.34

#### Sizes

2" - 48" (DN 50-1200)

#### Pressure Class

150 - 2500

#### Applications

Steam, Saltwater, Waste Water, Potable  
& Drinking Water, Oil, Sour Natural Gas

### FEATURES

The flow diameter of the monoblock body has same value as that of the nominal diameter. The lowest rate of pressure drop has been attained only with this type of body design. The disc opens completely parallel to the flow direction, to maintain smooth flow. It is designed to resist shocks and vibrations. The seat face is flat. The disc arm is fit into the body by means of a pin, to enable easy operation, without being affected by the flowing fluid.

**BODY** Forged Steel, Casting Steel

**MATERIALS** Carbon Steels  
Alloy Steels  
Stainless Steels

**COVER SEAL DESIGNS** Bolted Bonnet, Pressure Seal Body / Cover Joint

**CONNECTION** Flanged, Welded

**OPTIONS** Position indication  
Seal weld (bolted bonnet)  
Lock open position

## CHECK VALVES

### Dual Disc Type

Design Standards	ASME Section III ASME B16.34
Sizes	2" - 48" (DN 50-1200)
Pressure Class	150 - 2500
Applications	Steam, Saltwater, Waste Water, Potable & Drinking Water, Oil, Sour Natural Gas



#### FEATURES

The Dual Disc Check Valve is designed to open fully to provide flow in the forward direction and close rapidly upon flow reversal. and designed to prevent reverse flow automatically. On pump start-up, the flow of water enters the valve from the seat end (in Figure 1) and forces the two discs open until they strike the disc stop pin. On pump shut-down, valve closes with help of the torsion springs.

**BODY** Forged Steel, Casting Steel

**MATERIALS** Carbon Steels  
Alloy Steels  
Stainless Steels

### Nozzle Check Valves



**Design Standards**

ASME Section III ASME B16.34

**Sizes**

2" - 48" (DN 50-1200)

**Pressure Class**

150 - 2500

**Applications**

Steam, Saltwater, Waste Water, Potable & Drinking Water, Oil, Sour Natural Gas

#### FEATURES

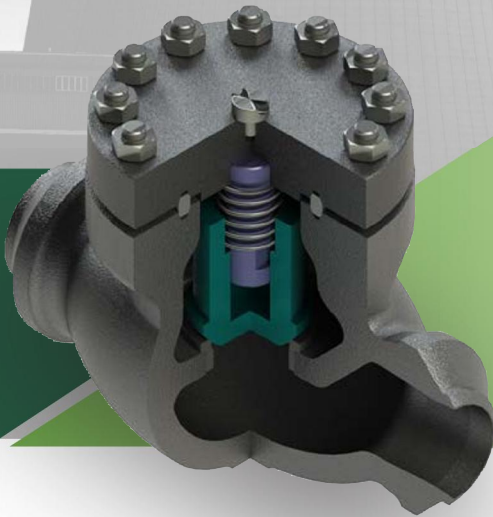
Nozzle check valve is designed to meet the criteria of conventional check valves by allowing forward flow under normal conditions, opening easily, firmly backseating at low velocity and closing on reverse flow with minimal seat leakage.

**BODY** Casting Steel

**MATERIALS** Carbon Steels  
Alloy Steels  
Stainless Steels

# CHECK VALVES

## Lift Type



### Design Standards

ASME Section III ASME B16.34

### Sizes

1/2" - 48" (DN 15-1200)

### Pressure Class

150 - 2500

### Applications

Steam, Saltwater, Waste Water, Potable & Drinking Water, Oil, Sour Natural Gas

## FEATURES

- Available in 'T' pattern configuration
- One piece poppet design with hardfacing on guide surfaces
- Valves sized on seat bore to ensure full lift in open position
- Lift Check valves may be equipped with equalizer lines to vent the bonnet area above the disk and eliminate any dash-pot effect during rapid operation

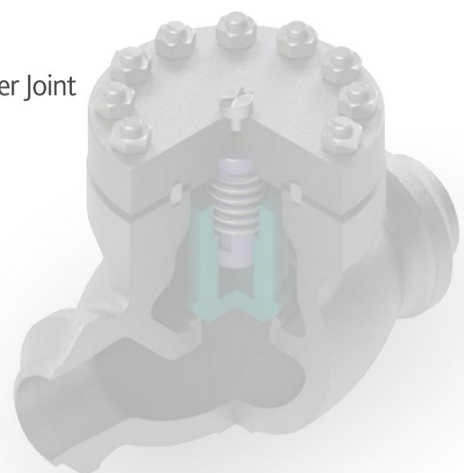
**BODY** Forged Steel, Casting Steel

**MATERIALS** Carbon Steels  
Alloy Steels  
Stainless Steels

**COVER SEAL DESIGNS** Bolted Bonnet, Pressure Seal Body / Cover Joint

**CONNECTION** Flanged, Welded

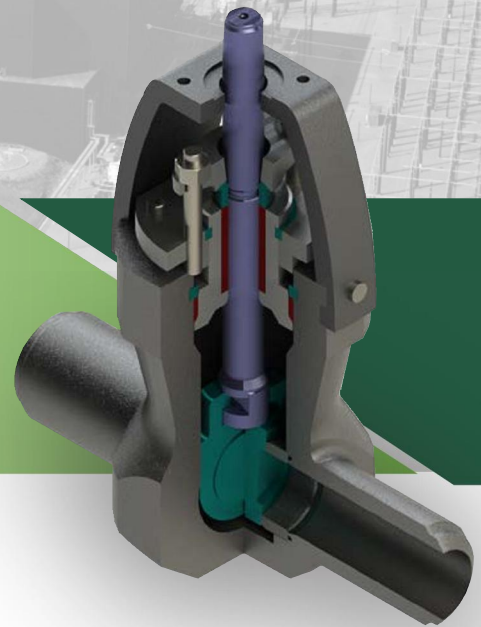
**OPTIONS** Seal weld (bolted bonnet)



## GATE VALVES

### Flexible Wedge Design

Design Standards	ASME Section III ASME B16.34
Sizes	2" - 100" (DN 50-2500)
Pressure Class	150 - 2500
Applications	Steam, Saltwater, Waste Water, Potable & Drinking Water, Oil, Sour Natural Gas



#### FEATURES

- Flexible wedge design
- Bi-directional operation
- Tight shut-off

**BODY** Forged Steel, Casting Steel

**MATERIALS** Carbon Steels  
Alloy Steels  
Stainless Steels

**SEAT & WEDGE** Hardfaced with stellite or cobalt free materials.

**COVER SEAL DESIGNS** Bolted Bonnet  
Pressure Seal Body / Cover Joint

**OPTIONS** Pneumatic  
Electric Motor  
Gas-Hydraulic  
Manual Gear  
Bare Stem

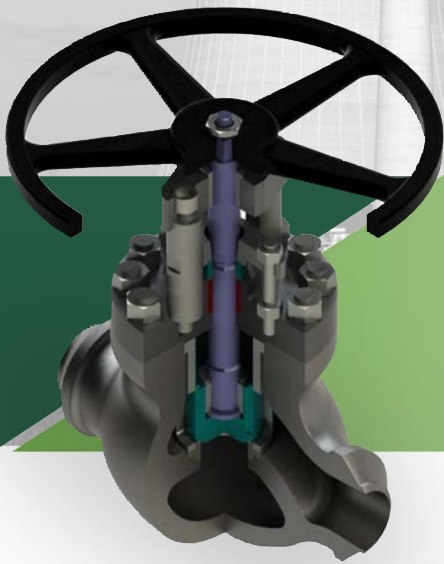
**OTHER OPTIONS** Position indication  
Bonnet overpressure protection  
Seal weld (bolted bonnet)  
Integral bypass arrangements / option  
Instrumented stem

**CONNECTION** Flanged, Welded



# CONTROL VALVES

## Globe Type



Design Standards

ASME Section III ASME B16.34

Sizes

2" - 36" (DN 50-900)

Pressure Class

150 - 2500

Applications

Process Control

### FEATURES

- Single and multi stage pressure drop
- Severe service trims
- Stable cage guiding

**BODY** Forged Steel, Casting Steel

### COVER SEAL DESIGNS

Bolted Bonnet  
Pressure Seal Body / Cover Joint

### CONNECTION

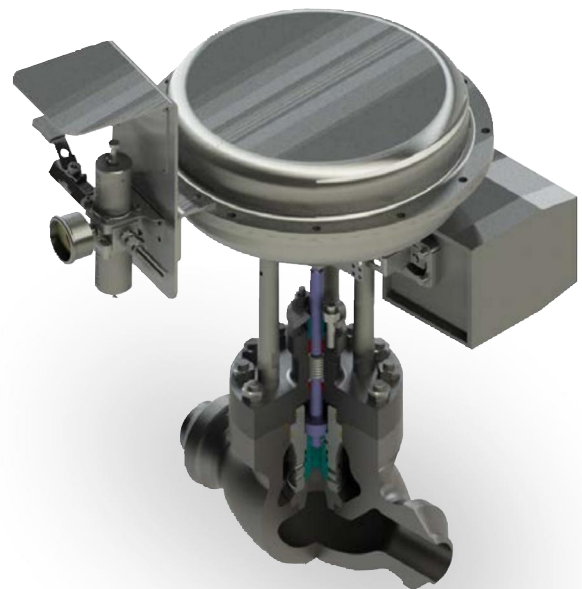
Flanged, Welded

### MATERIALS

Carbon Steels  
Alloy Steels  
Stainless Steels

### OPTIONS

Pneumatic  
Electric Motor  
Hydraulic



## Top Entry Design

### Design Standards

ASME Section III ASME B16.34

### Sizes

1/2" - 48" (DN 15-1200)

### Pressure Class

150 - 2500

### Applications

Steam, Saltwater, Waste Water, Potable &amp; Drinking Water, Oil, Sour Natural Gas

## FEATURES

It is possible to remove the bonnet of the Top-entry valve allowing free access to the body cavity without dismantling the valve from the line. A set of special maintenance tools permits to take out both ball and seat-rings; this maintenance operation requires very little space around the valve, thus allowing it in areas where space is a limiting factor.

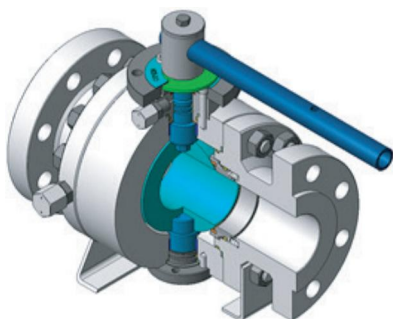
**BODY** Forged Steel, Casting Steel

**SEAT DESIGN** Soft Seated, Metal to Metal Seated

**MATERIALS** Carbon Steels  
Alloy Steels  
Stainless Steels

**OPTIONS** Pneumatic, Electric Motor, Gas-Hydraulic, Manual Gear, Bare Stem

## Side Entry Design



## FEATURES

- Operational easiness by quarter turn motion
- Laminar flow within through conduit design
- Applicable maintenance by field service
- Suitable for underground services

### Design Standards

ASME Section III, ASME B16.34

### Sizes

1/2" - 56" (DN 15-1400)

### Pressure Class

150 - 2500

### Applications

Steam, Saltwater, Waste Water, Potable &amp; Drinking Water, Oil, Sour Natural Gas

**BODY** Forged Steel, Casting Steel

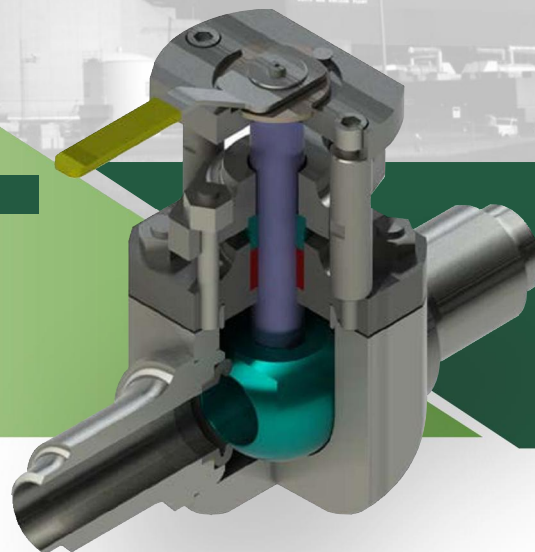
**SEAT DESIGN** Soft Seated, Metal to Metal Seated

**CONNECTION** Flanged, Welded

**OPTIONS** Pneumatic, Electric Motor, Gas-Hydraulic, Manual Gear, Bare Stem

**MATERIALS** Carbon Steels, Alloy Steels, Stainless Steels

## BALL VALVES



**CONNECTION** Flanged, Welded

## SPLIT BODY BALL VALVES



Vastaş Valf Armatür Sanayi Ticaret Anonim Şirketi

#### MAIN PLANT

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